



Product Type: Controllers Phoenix, AZ Time Based Control of Inputs

Reference: AN2058
Date: March 16, 2007

Program the Windows Application controller as follows:
Normal 8 phase quad sequence
Enable phase 1-8 (MM-1-2)
Program the Logic Processor

MM-1-8-2 Program LP steps 101 - 112 as follows:

LP 101 (Time Base Special Function 4 inputs CAN 1)

IF COB CODE ON 523

THEN SET CAN 1 ON

LP 102 (Phase 1 Solid Yellow Arrow)

IF (Time Base Special Function 5 inputs WRM)

IF COB CODE ON 524

THEN SET WAL REST MOD ON

LP 103 (Time Base Special Function 6 inputs MAX INH for all rings)

IF COB CODE ON 525

THEN SET INH MAX REING 0 ON

LP 104 (Time Base Special Function 7 enables pre-timed operation)

IF COB CODE OFF 526

THEN SET DIS PRETIME OFF

LP 105 (Time Base Special Function 8 inputs PED RECYCLE for all rings)

IF COB CODE ON 527

THEN SET PED REC RING 0 ON

Program the Extended Option Enables (ASC.ext file)

```
CONFIG=DEMO
0,101,105,Phoenix, Az. Time base control
```

Transfer the ASC.db and ASC.EXT file to the ASC/3 controller

Enable the extended options required in MM-2-6-2